

REPLACEMENT

Dart Aerospace Ltd.

Date: Thursday, 6/5/2008 1:10:24 PM
User: David Duval

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LATCH GUIDE
Job Number : 05020
Estimate Number : 13349
P.O. Number :
This Issue : 6/5/2008 S.O. No. :
Prsht Rev. : NC Part Number : D35895 08.06.05
First Issue : 6/2/2008 Type : R&D MACHINED PARTS Drawing Number : D3589 PROTO
Previous Run : Project Number : VR0004
Written By : 08/06/05 Drawing Revision : PROTO
Checked & Approved By :
Material :
Due Date : 6/9/2008 Qty: 2 Um: Each
Comment : Est Rev:A 08-05-29 new issue DD verified by:EC

Additional Product

PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #: Machine Or Operation: Description :

1.0 M4430NT0500W049 M304T0500W049 4430 Tube .500 OD x.049W
304 Tube .50 OD x.049W



Comment: Qty.: 0.2625 f(s)/Unit Total: 0.5250 f(s)

304 4430 Tube: 500 OD x.049W

batch: M108215

FF 08-06-05

②

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA755 & DWG D3589

FOLIO REV: _____

DWG REV: _____

2-DEBURR AS REQUIRED

FF 08-06-05

②

3.0 QC5 INSPECT WORK TO CURRENT STEP



ENGINEERING
APPROVAL

08.06.05

Comment: INSPECT WORK TO CURRENT STEP

FF 08-06-06

②

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

FOR ENGINEERING USE ONLY

PD 08-06-06

②

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

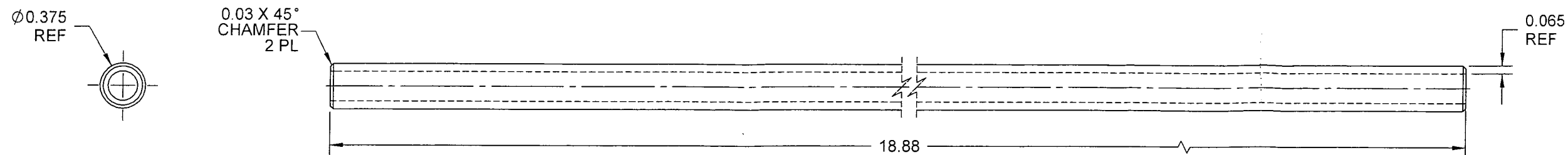
08.06.09 Prototype

MF 08-06-13

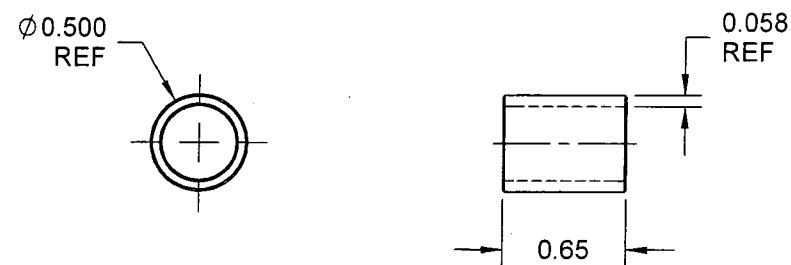
Job Completion



Charge to W/P #00224

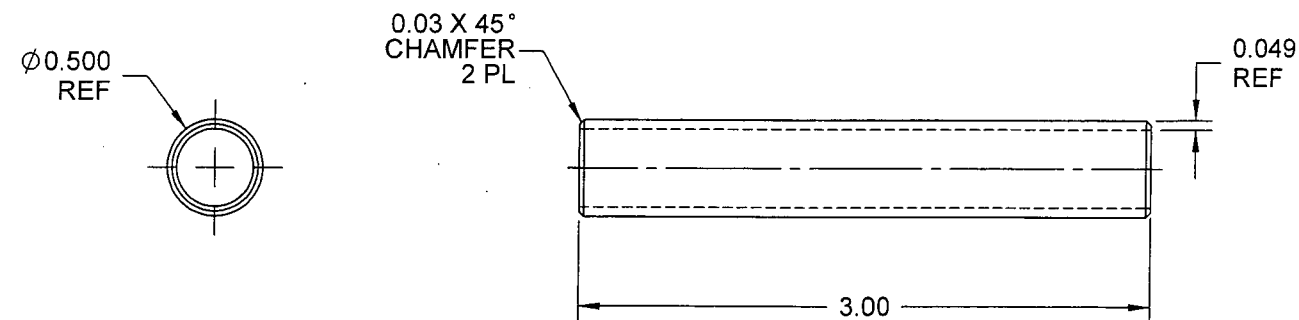


D3589-1 ARM



D3589-3 ARM GUIDE

Qty 8



D3589-5 LATCH GUIDE

D3589-1/-3/-5 NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SEAMLESS ROUND TUBING
D3589-1: 0.375 O.D. X 0.065 WALL (REF. DART SPEC M304TR0.375W.065)
D3589-3: 0.500 O.D. X 0.058 WALL (REF. DART SPEC M304TR0.500W.058)
D3589-5: 0.500 O.D. X 0.049 WALL (REF. DART SPEC M304TR0.500W.049)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: - D3589-1 = 0.34 lbs
- D3589-3 = 0.01 lbs
- D3589-5 = 0.06 lbs

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
18.06.05

DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3589	SHEET 4 OF 8
APPROVED		TITLE	SCALE
DE APPR.		LATCH ASSEMBLY	NTS
DATE	08.05.29	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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Drawing Revision : PROTO
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Previous Run :
Written By : 108/05/05
Checked & Approved By :
Comment : Est Rev:A 08-05-29 new issue DD verified by:EC

Additional Product

PROTOTYPE

Job Number:

FOR ENGINEERING USE ONLY



Seq. #: Machine Or Operation: Description:

1.0 M4130NT0500W049 M304T0500W049 4130 Tube .500 OD x.049W
304 Tube .50 OD x.049W
Yanmar / P10:6461



Comment: Qty.: 0.2625 f(s)/Unit Total: 0.5250 f(s)

304 4130 Tube .500 OD x.049W
batch: M108215

FF 08-06-05

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2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA755 & DWG D3589

FOLIO REV: _____
DWG REV: _____

2-DEBURR AS REQUIRED

FF 08-06-05

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3.0 QC5 INSPECTION CURRENT STEP



ENGINEERING
APPROVAL

Comment: INSPECT WORK TO CURRENT STEP

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: _____

FOR ENGINEERING USE ONLY

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Charge to A/P #00224

Receiving Report

Date: 8/6/3
Supplier: MARMON

Batch No: 2108215
Dart P/O: 6461

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☐ No ☒
Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
Waybill Attached: Yes ☒ No ☐
Shipment Complete: Yes ☒ No ☐ N/A ☐
QC6 Inspection ☒ N/A ☐
Work Order ☒ N/A ☐

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 08/06/05
Date: 08/06/05
Received/Costing: RC2 8054
Initial: GA

Location



H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

8/6/3

No. of Bdls/Pieces 0 / 1

Total Weight.....: 59

Customers.:

JUN 03 2008